

MCM Compression Presses

**Date Revised
10/16/08**

Tonnage	Mfg	Acting	Transfer	Transfer Stroke	Die Spacing	Tie bar Spacing	Max Open	Min Shut	Core Pull	Ejectors	Main Cyc. Stroke	Bolster
350	Lawton	Up	Top	10"	31.75" x 29"	18"x 35.75"	35"	16"	Hyd.	B Mech	19"	No
200	Stokes	Down	Bottom	8"	35.75" x 30"	24"x 34.75"	37.25"	22"	Yes	B Hyd.	15"	No
88	Layden	Up	Top	10"	16" x 15"	9.5"x15.75"	23.75"	11.5"	No	B Mech.	12"	6"
50	Stokes	Up	Top	10"	16" x 18"	8"x 22.5	28"	16"	No	T & B Mech.	12"	No
50	Stokes	Up	Top	10"	16" x 18"	8"x 22.5"	28"	16"	No	T & B Mech.	12"	No
50	Lawton	Down	Bottom	8"	24" x 30"	17.5" x 32"	36"	21"	Manual	B Hyd.	15"	No
50	Lawton	Down	Bottom	8"	24" X 21"	16.5" X 22"	28"	14"	Hyd.	B Hyd.	14"	No
50	Wabash	Down	Top	10"	20" x 22"	23" x 17"	31"	20"	No	B Hyd.	18"	7"
150	Stokes	Down	Bottom	14"	24" x 24"	15" x 28"	32.5"	17'	No	B Hyd.	15"	No
200	Hull	Up	Top	12"	26" x 26"	10" x 30"	29"	14"	No	B Mech.	15"	13"
200	Stokes	Up	Top	15"	24" x 30"	12" x 36"	35"	20"	Manual	T & B Mech.	15"	No
200	Stokes	Up	Top	15"	24" x 30"	12" x 36"	35"	20"	Manual	T & B Mech.	15"	No
400	Lawton	Up	Top	12"	32" x 33"	18"x 39.5"	29.5"	13.5"	No	B Mech	16"	10"
200	Stokes	Up	Top	15"	24" x 30"	12"x 36"	35"	20"	Hyd.	T & B Mech.	15"	No
200	Stokes	Down	Bottom	8"	35.75" x 30"	24"x 34.75"	37.25"	22"	Hyd.	B Hyd.	15"	No
350	Lawton	Up	Top	12"	32" x 31.5"	18.5"x 36"	22.5"	12"	No	B Mech	10"	No
400	Hull	Up	No	NA	34" x 33"	19"x 48.25"	30"	15"	Hyd.	B Mech	15"	No
400	Hull	Up	No	NA	34" x 33"	19"x 48.5"	30"	15"	Hyd.	B Mech	15"	No
500	HPM	Up	Top	10"	36" x 42"	18"x 51"	35.5"	9.5"	Hyd.	B Hyd.	26"	18"
800	HPM	Up	No	NA	63.5" x 67"	38"x 86"	49"	33"	Hyd.	B Hyd.	16"	19.25"
400	Lawton	Down	Bottom	10"	32" x36"	18"x 41.5"	24.25"	17.5"	Hyd.	B Hyd.	7"	No
400	HPM	Down	Bottom	10"	30" x 34"	14.5"x 38"	38"	18"	Hyd.	B Hyd.	20"	No
500	HPM	Up	No	NA	36" x 42"	18"x 51"	35.5"	9.5"	No	Hyd.	26"	18"